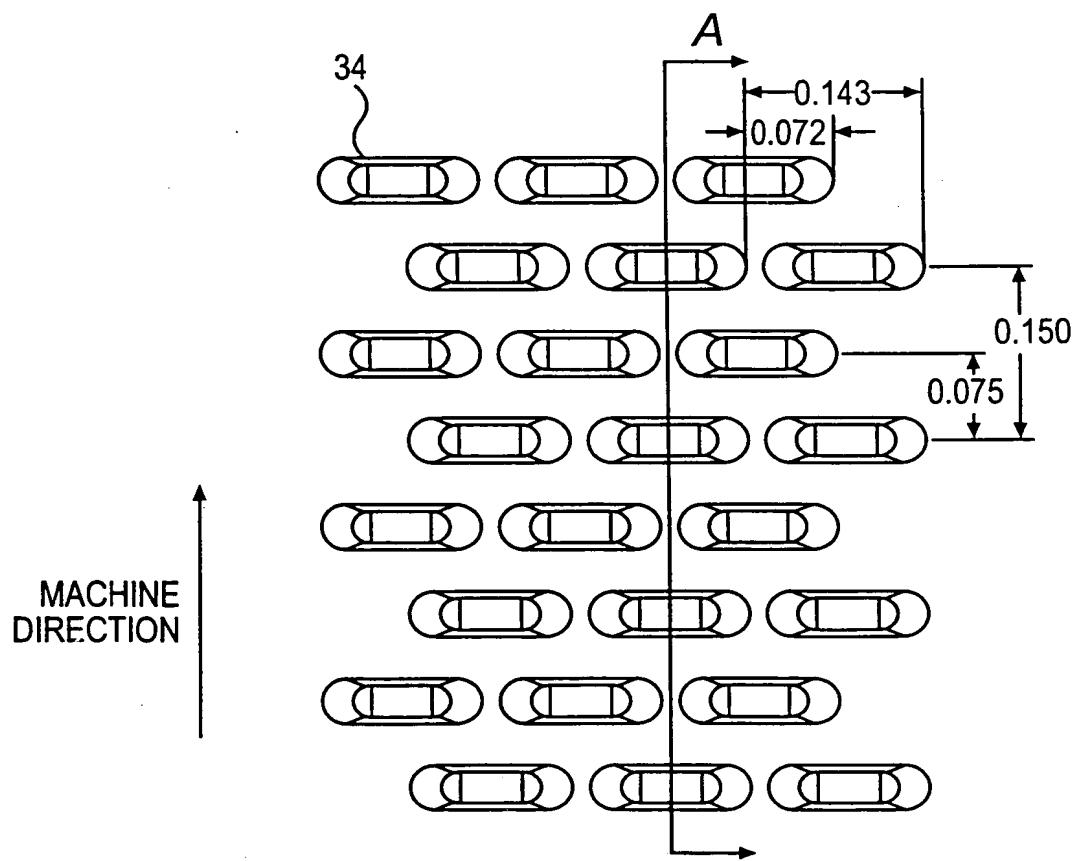
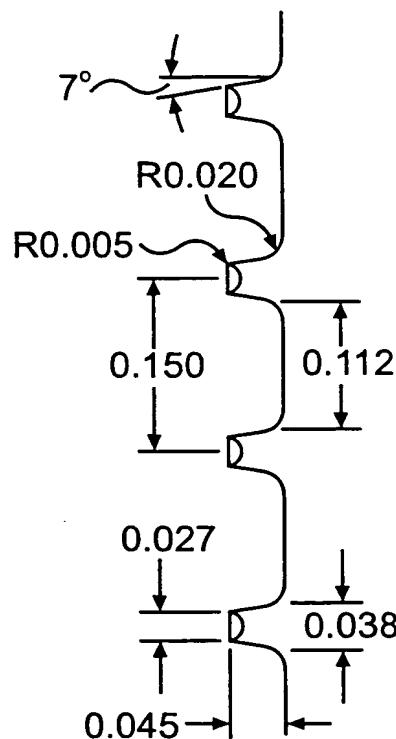


**FIG. 1A**

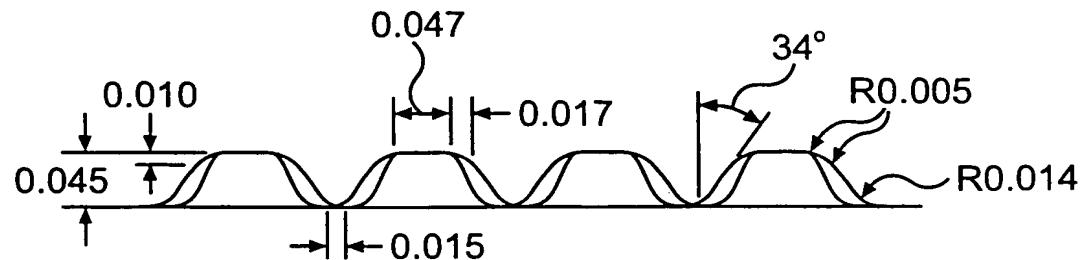


**FIG. 1B**



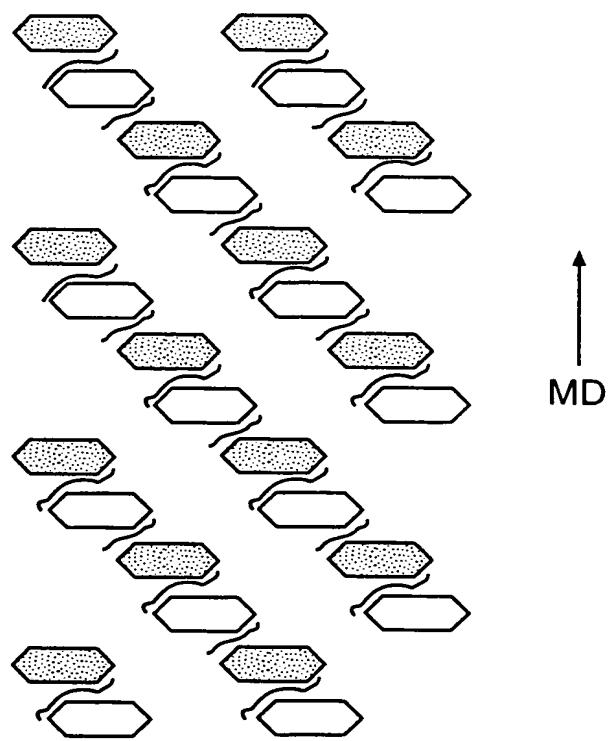
SECTION A-A

**FIG. 1C**

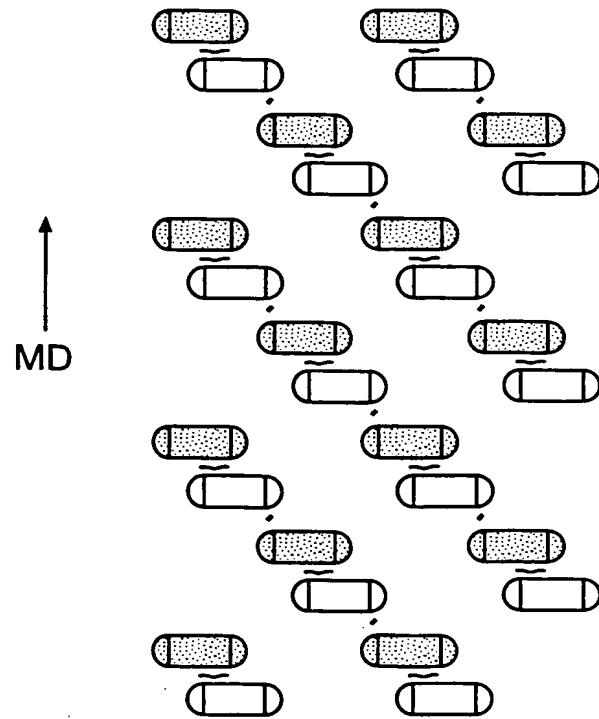


SIDE VIEW

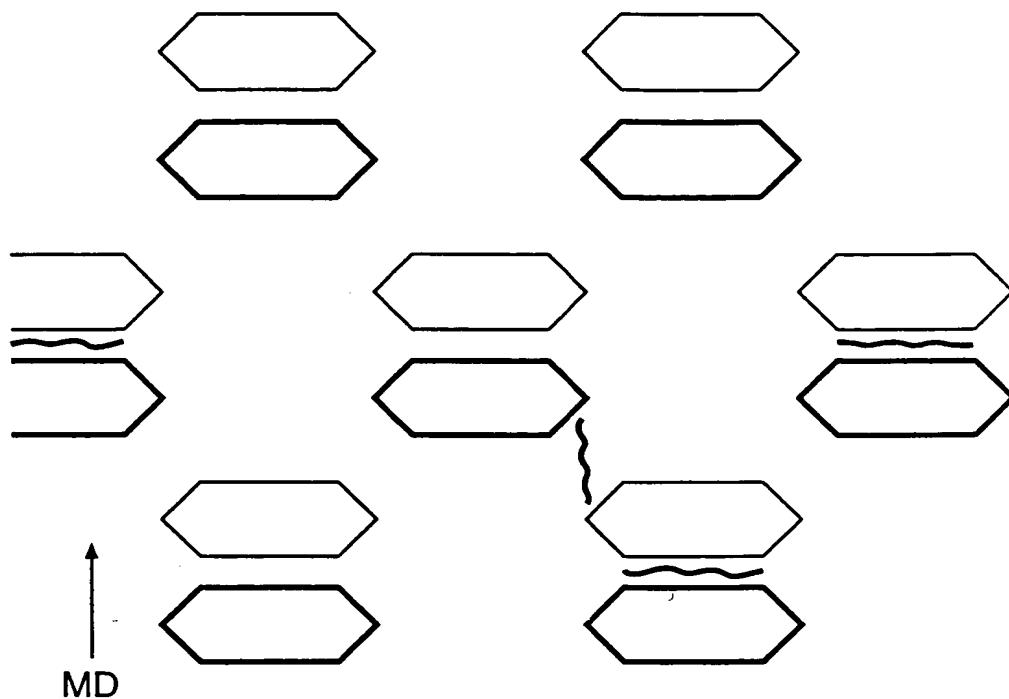
**FIG. 1D**



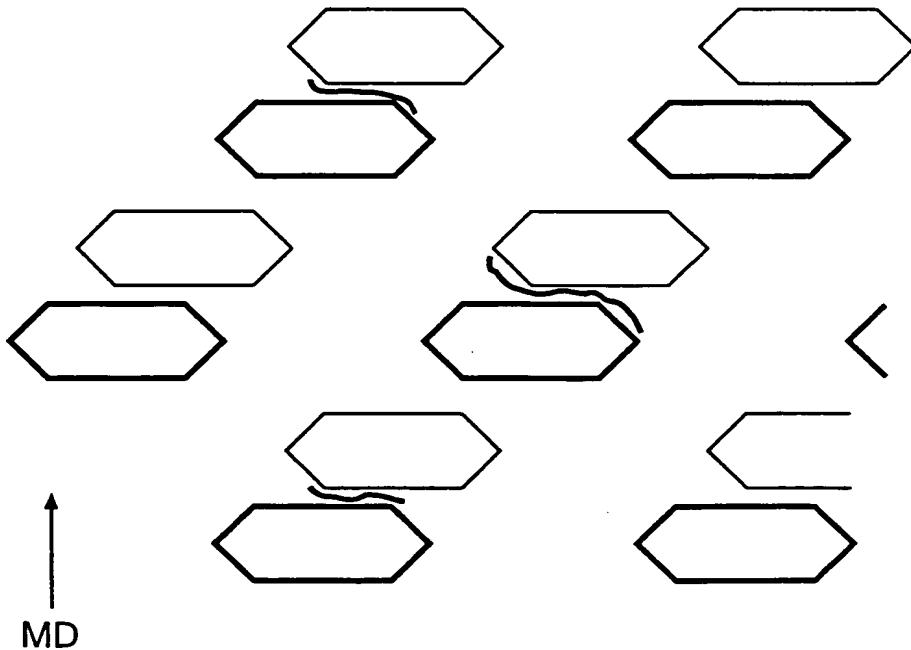
**FIG. 2**



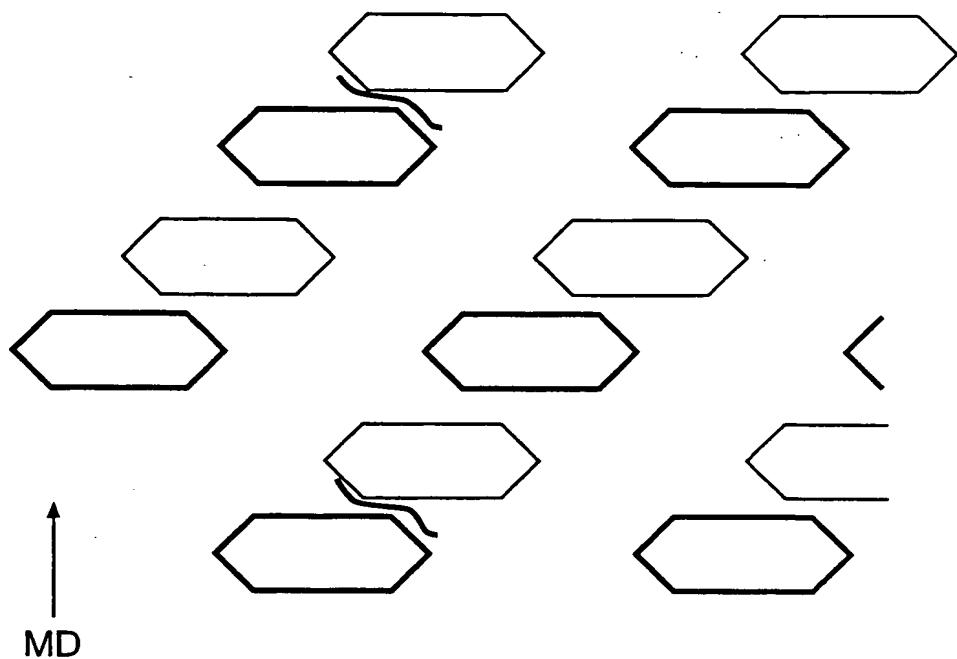
**FIG. 3**



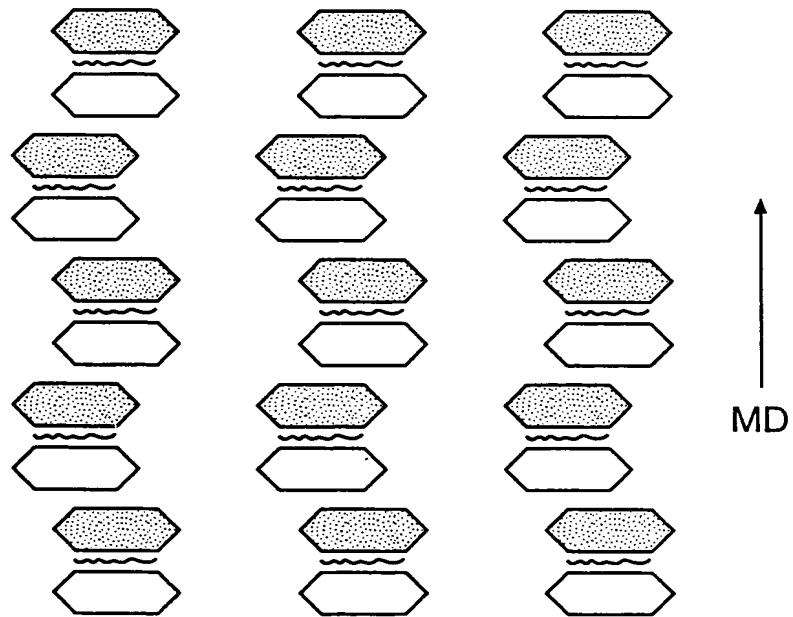
**FIG. 4**



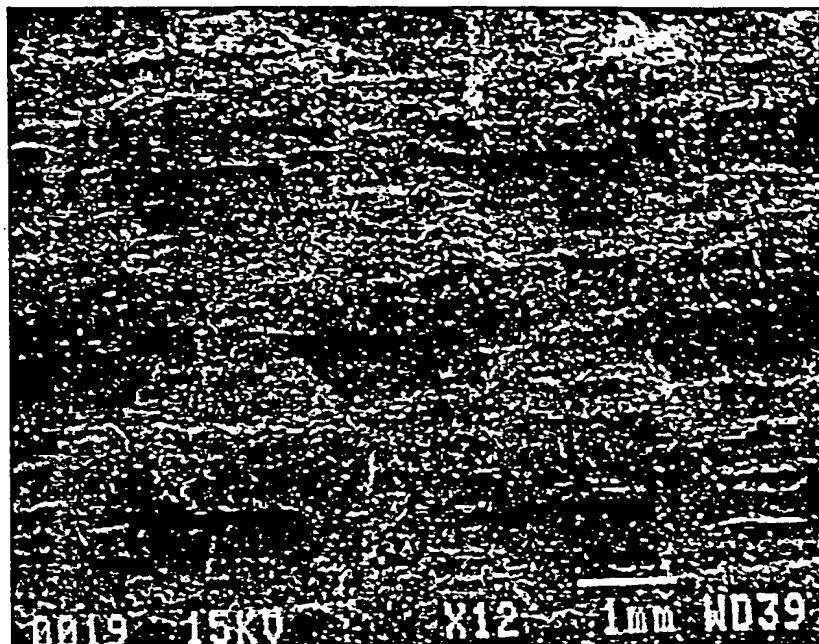
**FIG. 5**



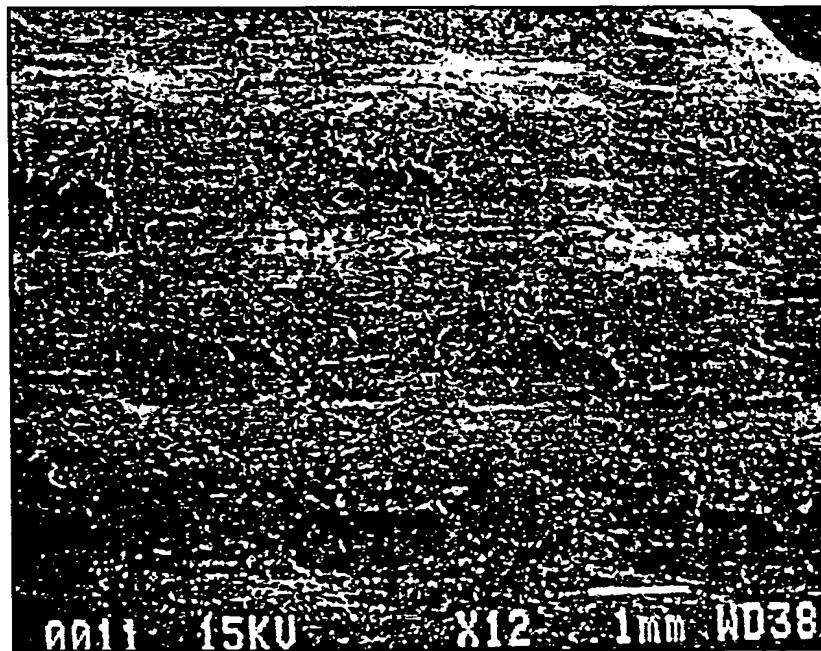
**FIG. 6**



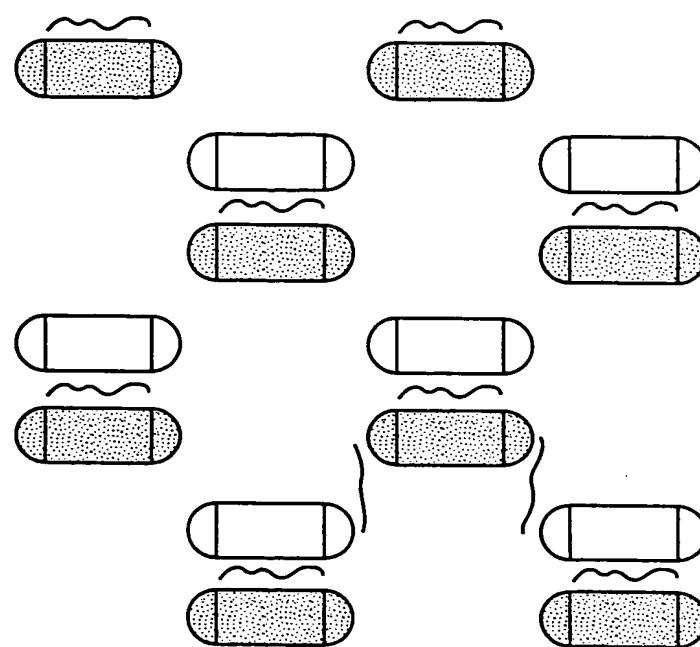
**FIG. 7**



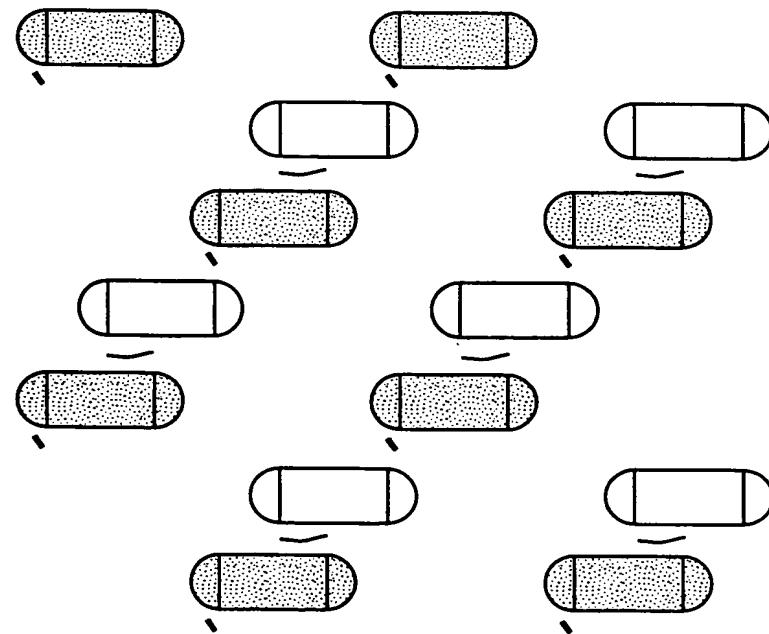
**FIG. 8**



**FIG. 9**

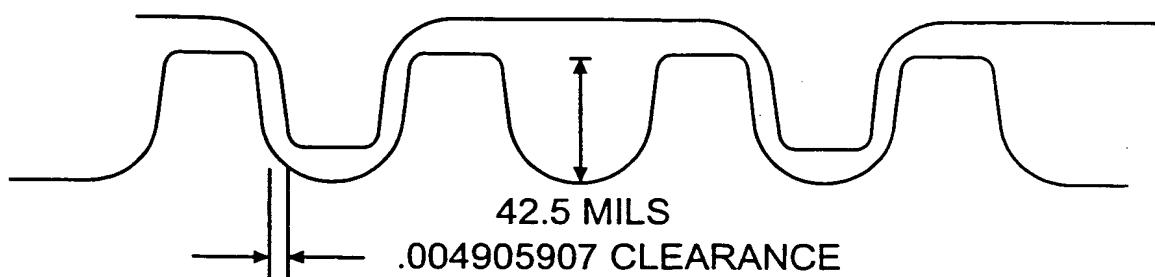


**FIG. 10**



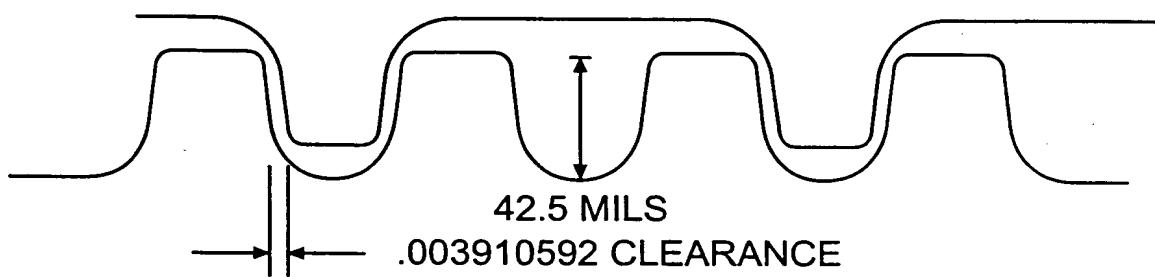
**FIG. 11**

AT .032 ENGAGEMENT



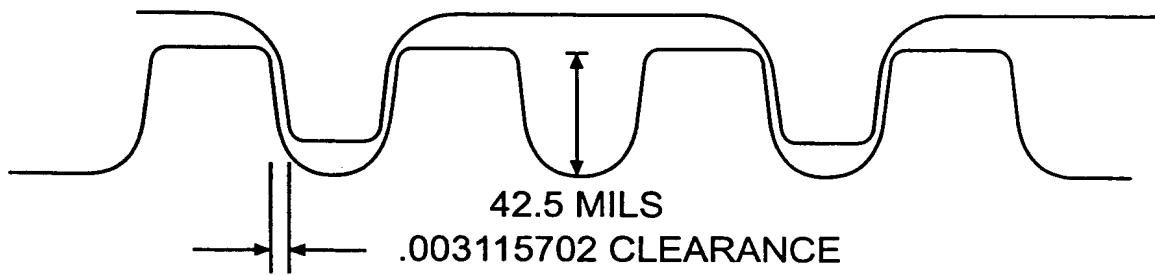
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 12A**



9° WALL ANGLE CENTERED ALIGNMENT

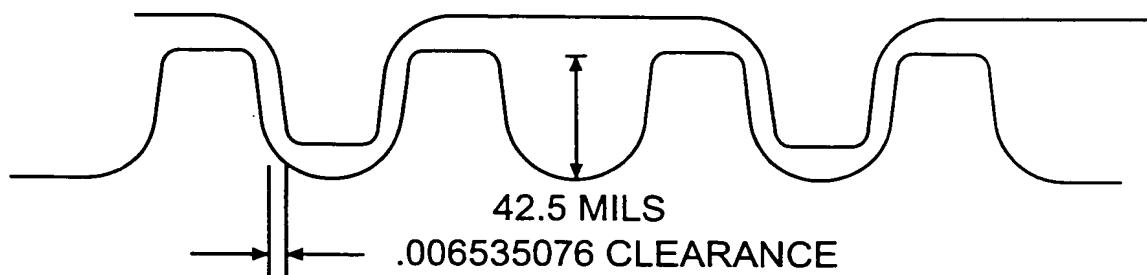
**FIG. 12B**



11° WALL ANGLE CENTERED ALIGNMENT

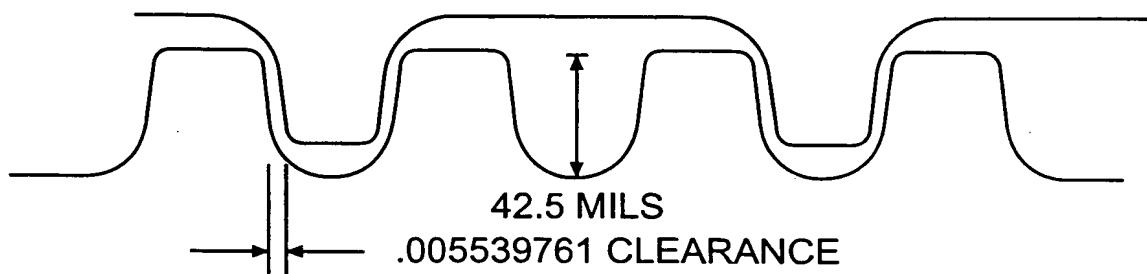
**FIG. 12C**

AT .028 ENGAGEMENT



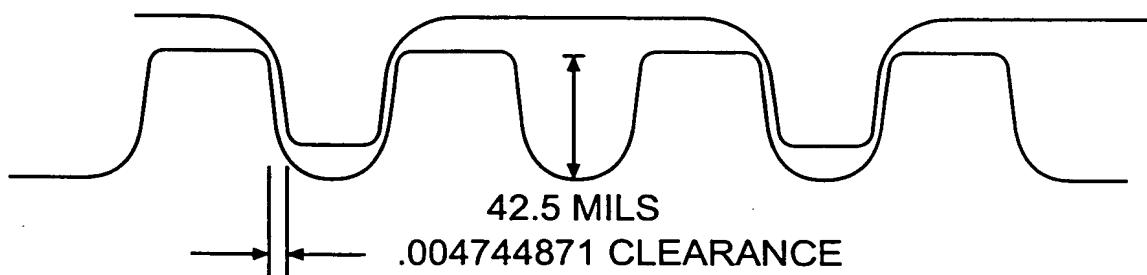
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 13A**



9° WALL ANGLE CENTERED ALIGNMENT

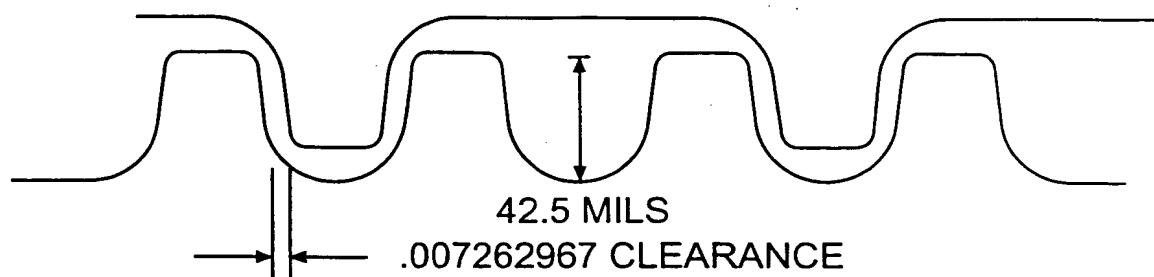
**FIG. 13B**



11° WALL ANGLE CENTERED ALIGNMENT

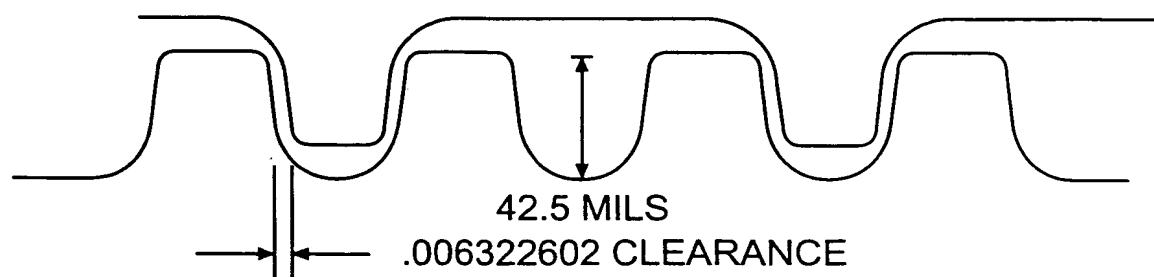
**FIG. 13C**

AT .024ENGAGEMENT



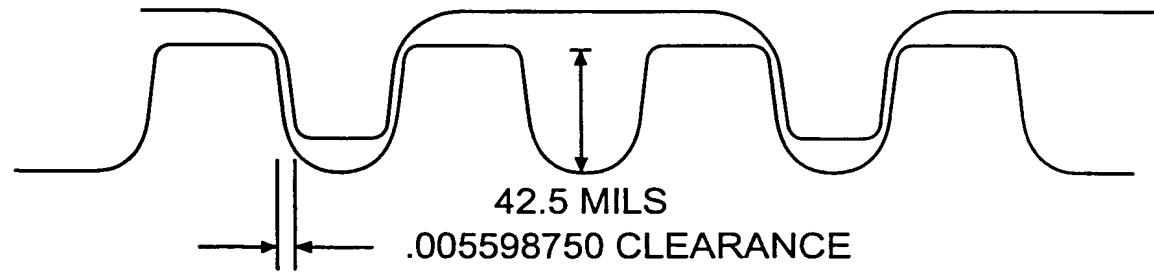
7° WALL ANGLE CENTERED ALIGNMENT

**FIG. 14A**



9° WALL ANGLE CENTERED ALIGNMENT

**FIG. 14B**



11° WALL ANGLE CENTERED ALIGNMENT

**FIG. 14C**

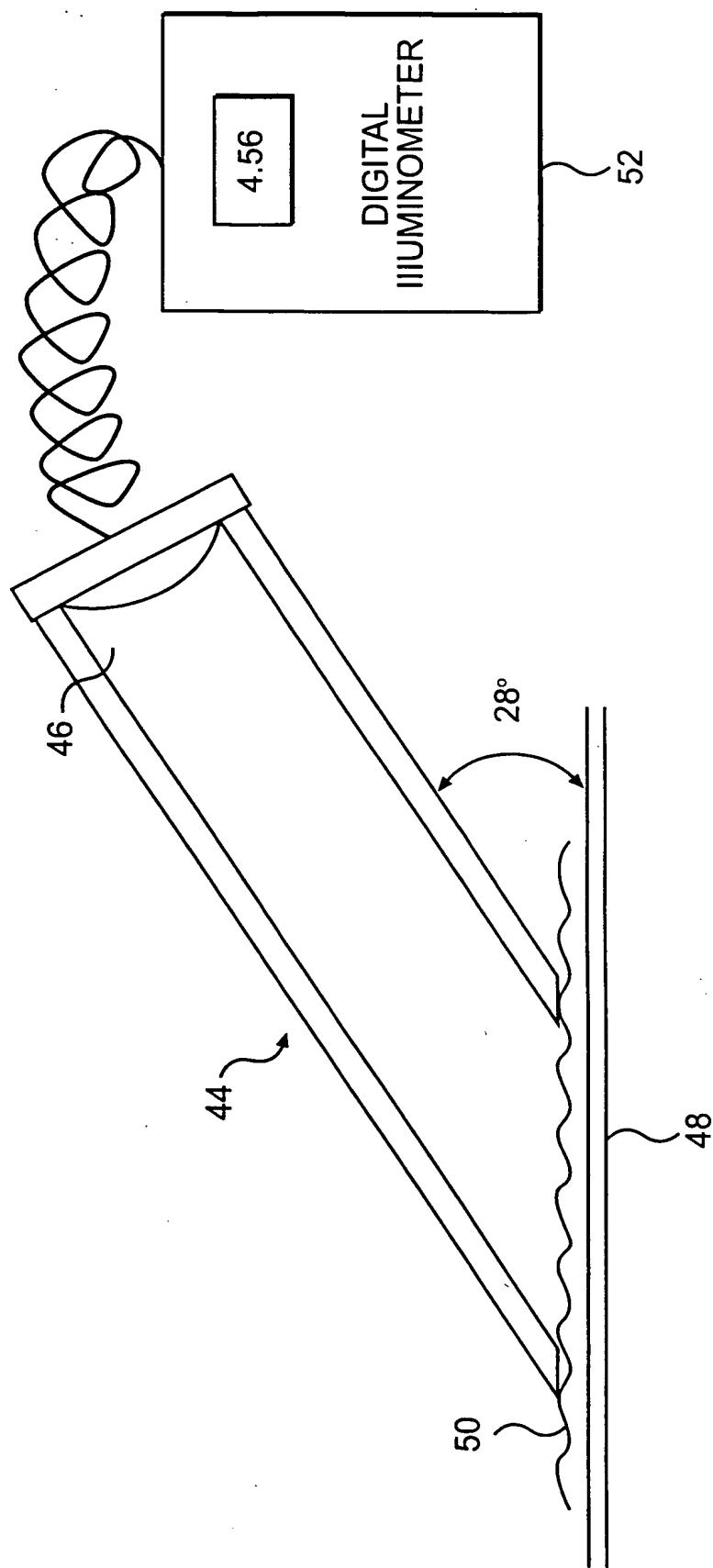
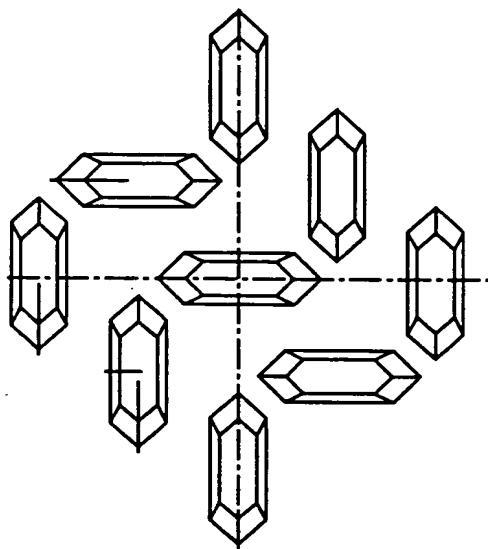
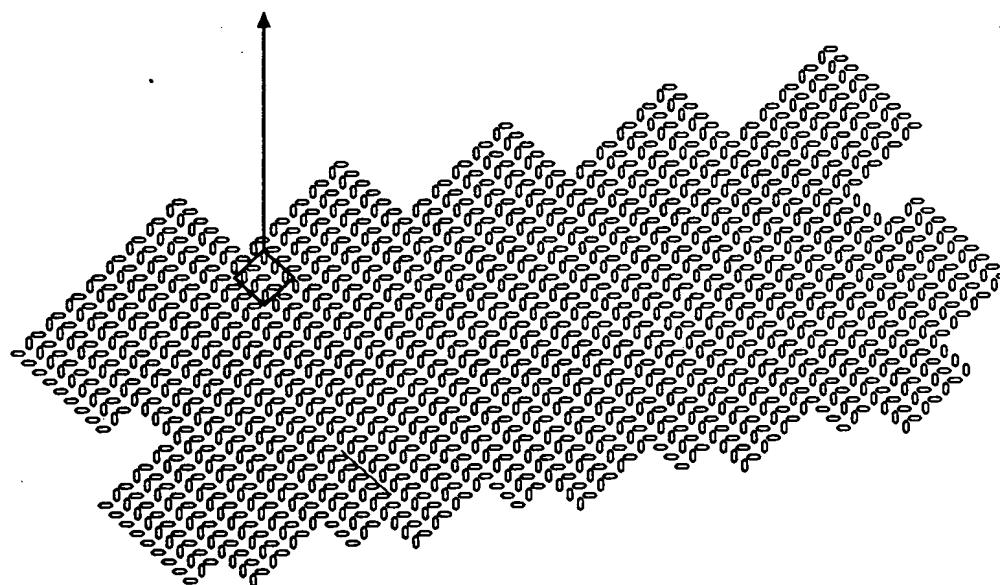


FIG. 15

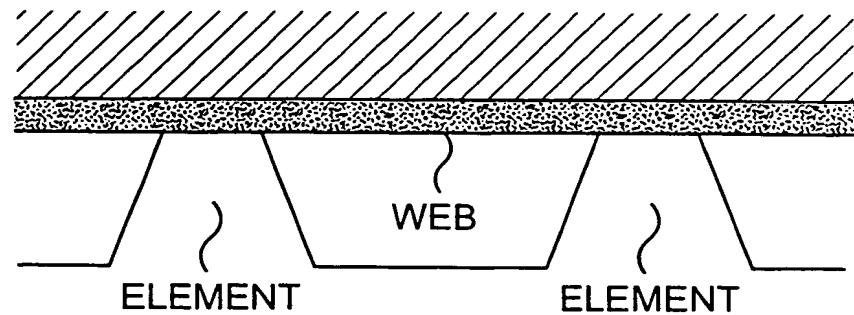


**FIG. 16B**

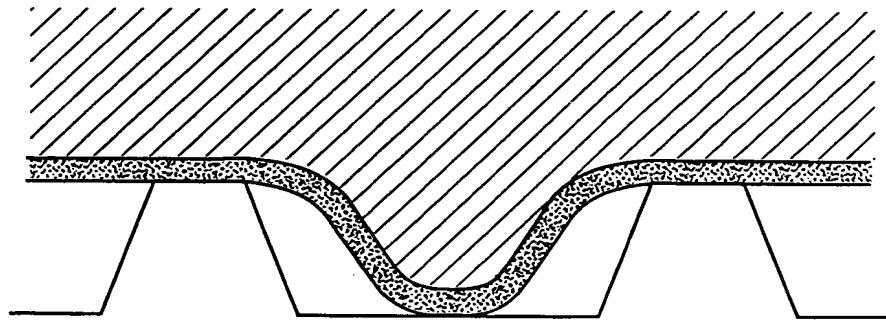


**FIG. 16A**

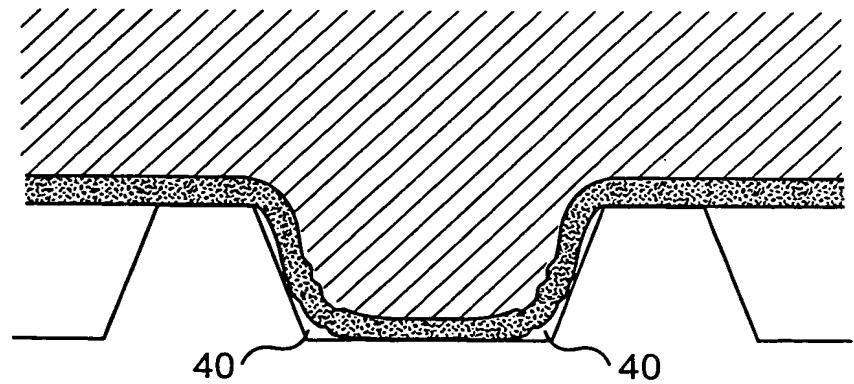
MACHINE  
DIRECTION



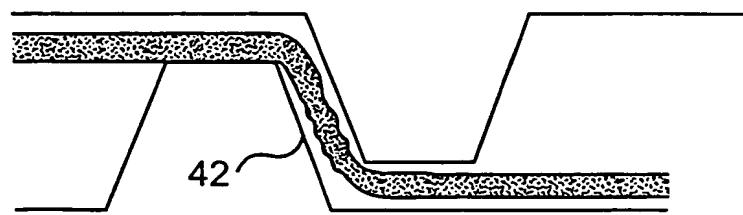
**FIG. 17A**



**FIG. 17B**



**FIG. 17C**



**FIG. 17D**